

Date: Thursday, 21/08/2008 5:12:49 PM
 User: Julie Lecocq

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: SADDLE KIT	
Job Number	41556-2			Part Number	: K10003	
Estimate Number	10532			Drawing Number	: K10003	
P.O. Number				Project Number	: N/A	
This Issue	: 21/08/2008	S.O. No.	:	Drawing Revision	: D	
Prsht Rev.	NC			Material	:	
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 10/09/2008	
Previous Run	41472			Qty:		
Written By				Um:	Each	
Checked & Approved By	JUD 08.8.22					
Comment	Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF Est : J 06-07-25 As per DSI 9344 JLM Est : K 06.11.17 Per K10003 Rev C KJ Est : L 07.01.12 Document Record for copying bluefile rmv KJ Est Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:					

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Create White labels only per PPP K10003 CHG 006  5/08/08/09		
2.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D2570	Bushing 
Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s) Bushing Pick: Qty Part Number Description Batch  B41438 		
4.0	D2571	Saddle, Fwd Out 205 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Saddle, Fwd, Out Pick: Qty Part Number Description Batch  3x B41507  8/10/08 		

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Seq. #:		Machine Or Operation:	Description :			
5.0		D2572	Saddle, Fwd In 205			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		Saddle, Fwd, In				
Pick:		Qty Part Number Description Batch				
Qty 1		Part Number D2572	Description Saddle	Batch <u>141588</u>		
6.0		D2573	Saddle, Aft Out 205			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		Saddle, Aft, Out				
Pick:		Qty Part Number Description Batch				
Qty 1		Part Number D2573	Description Saddle	Batch <u>140198</u>		
7.0		D2574	Saddle, Aft In 205			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		Saddle, Aft, In				
Pick:		Qty Part Number Description Batch				
Qty 1		Part Number D2574	Description Saddle	Batch <u>140199</u>		
8.0		D27361	Lug Assembly, 205 GHW			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		Lug Assembly				
Pick:		Qty Part Number Description Batch				
Qty 1		Part Number D2736-1	Description Bracket	Batch <u>139841</u>		
9.0		D27363	Lug Assembly, 205 GHW			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)		Lug Assembly				
Pick:		Qty Part Number Description Batch				
Qty 1		Part Number D2736-3	Description Bracket	Batch <u>139223</u>		

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Job Number: 41556		Part Number: K10003
Job Number:		
Seq. #:	Machine Or Operation:	Description :
10.0	D2747	Set Screw
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Set Screw Pick: Qty Part Number Description Batch		
		4 D2747 Socket Head Set Screw B39224
11.0	D2876	Saddle Spacer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Saddle Spacer Pick: Qty Part Number Description Batch		
		2 D2876 Spacer B38662
12.0	D2877	Saddle Spacer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Saddle Spacer Pick: Qty Part Number Description Batch		
		2 D2877 Spacer B39125
13.0	D35331	Set Screw
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Set Screw Batch: B41606		
14.0	AN46A	Bolt
Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s) Bolt Pick: Qty Part Number Description Batch		
		16 AN4-6A Bolt M108558 8/10/08

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Job Number: 41556		Part Number: K10003
Job Number:		
Seq. #:	Machine Or Operation:	Description :
15.0	AN446A	Bolt
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Bolt		
Pick:		
Qty	Part Number	Description
4	AN4-46A	Bolt
		M108246
		54
16.0	AN451A	Bolt
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)		
Bolt		
Pick:		
Qty	Part Number	Description
8	AN4-51A	Bolt
		M108376
		54
17.0	AN612A	Bolt
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)		
Bolt		
Pick:		
Qty	Part Number	Description
8	AN6-12A	Bolt
		M107823
		31
		7x
		M109545
		54
18.0	AN960JD416	Washer
Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s)		
Washer		
Pick:		
Qty	Part Number	Description
32	AN960JD416	Washer
		M1D8807
		54
19.0	AN960JD616	Washer
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)		
Washer		
Pick:		
Qty	Part Number	Description
8	AN960JD616	Washer
		M1D8921
		8/10/8
		54

W/O:		WORK ORDER CHANGES						
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Job Number: 41556

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

Description :

26.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



S08/07/07
S/N 1



(RF3)

Comment: INSPECT KITS 100% FOR COMPLETENESS

27.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: I

1-8/10/07 (3)

28.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

MF 08-10-07

Job Completion



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DART

DESIGN <i>4</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>JH</i>	DRAWING NO. K10003	REV. C SHEET 1 OF 1
DATE 06.11.07		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

RELEASED

06.11.07 *H*

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	1	1	1
D2747	4	4	4
D2876	2	2	2
D2877	2	2	2
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
*AN960JD1016	1	1	1
AN970-4	1	1	1
MS21042-4 (OR L4)	25	25	25

* REQUIRED WITH D2707-041 ONLY

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WORK ORDERNO. *MISS*

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